



DAIWAI

HongKong Sole Proprietorship

**Shanghai Dai Wai Mechanical &
Electrical Equipment Co.,Ltd
Shanghai Dai Wai Plastic
Products Co.,Ltd**

(香港独资) 上海大伟机电设备有限公司
(香港独资) 上海大伟塑料制品有限公司



ABOUT US

公司简介

上海大伟机电设备有限公司、上海大伟塑料制品有限公司属香港独资企业，创办于1994年，位于中国最大的综合性工业城市-----上海

上海大伟机电设备有限公司主要生产和制造各种类型的塑料袋整套流水线设备，多年来在生产塑料包装设备、塑料制品方面积累了丰富的经验。其产品行销国内30多个省市，同时出口至德国、意大利、日本、韩国、俄罗斯、新加坡、马来西亚、越南、泰国等国家。整套流水线全部采用了最新技术。其中：设计先进、造型独特、高速运行平稳、高效省电、超低噪音的高速吹膜机、凹版印刷机和各种类型全自动制袋机，深受国内外广大客户欢迎。企业以其独特的优势成为塑料制品行业作为优先选择的主要流水线整套设备的公司之一。

上海大伟塑料制品有限公司主要生产各种类型的购物塑料袋和各种类型的吸塑产品，如：适合超市的生鲜托盘、食品托盘和PVC吸塑包装产品。其产品质量可靠、造型美观实用，完善的售后服务深受广大用户的欢迎。秉承本公司一贯的设计理念和精益求精、用户至上的经营宗旨，本公司开发研制各种类型机械设备与塑料制品，诚信为国内外广大客户服务。

Shanghai Dai Wai Mechanical & Electrical Equipment Co., Ltd. and Shanghai Dai Wai Plastic Products Co., Ltd are fully owned by Hong Kong investor. They were registered in Shanghai China since 1994.

Shanghai Dai Wai Mechanical & Electrical Equipment Co., Ltd is specialized in manufacturing complete set of plastic packaging machinery. For many years, we have accumulated rich experience in producing machines and plastic products.

All of our equipments including the blowing film machines , gravure printing machines and various automatic bag making machines are taken of the most advanced technology, and characterized with advanced design, unique style, stably high-speed operation, high-efficient energy saving and ultra low noise, vibration. They are well known in home market and abroad,

Owing to our best quality and service, our machines have been the first choice in plastic industry,

Our products have covered more than 30 provinces in China, and many countries, such as German, Italy, Japan, Korea, Russia, Singapore, Malaysia, Vietnam, Thailand and so on.

Shanghai Dai Wai Plastic Products Co., Ltd mainly produce various plastic bags and blister products, such as fresh food trays, universal food trays and PVC packaging products. All of our plastic products are compliable with food inspection standards, and very popular in all fields of life owing to reliable quality, unique design, reasonable price, prompt delivery and perfect after-sale service.

We always implement the philosophy of "customer first" and do best to work for our esteemed customers.

PRODUCTS

产品目录

- 03/04 A+B+C三层共挤吹膜机
DW-BFM-3L A+B+C Three-Layer Co-Extrusion Blowing Film Machine
- 05/06 A+B二层共挤吹膜机
DW-BFM-A+B A+B Two-Layer Co-Extrusion Blowing Film Machine
A+B+A三层共挤吹膜机
DW-BFM-A+B+A A+B+A Three-Layer Co-Extrusion Blowing Film Machine
- 07/08 超高速吹膜机
DW-SBFM Super High Speed Blowing Film Machine
- 09/10 高速吹膜机
DW-BFM High Speed Blowing Film Machine
- 11/12 迷你型高速吹膜机
DW-BFM HighSpeed Blowing Film Machine (Mini)
- 13/14 吹膜机电子称
DW-WCD Blown Film Weight Control Device
- 15/16 吹膜机连续凹版印刷机
DW-P Series Direct Gravure Printing Machine
吹膜机独立凹版印刷机
DW-P Series Independent Gravure Printing Machine
- 17/18 自动连卷平口两用机
DW-BRS Automatically Dual-Purpose Machine for Bag Rolling and Flat Sealing
自动热封热切背心袋机
DW-HS Automatically Heat Sealing & Cutting T-Shirt Bag Machine
- 19/20 平口袋机
DW-FBM Flat Bag Making Machine
四通道伺服控制平口制袋机
DW-4L 4 Lines Servo Control Flat Bag Making Machine
- 21/22 伺服控制自动折袋机
DW-Z Servo Control Automatic Bag Pucker Machine
工作场景
Work Scene
- 23/24 塑料制品
Plastic Products
- 25/26 配件
Spare Parts

DW-BFM-3L A+B+C Three-Layer Co-Extrusion Blowing Film Machine

A+B+C三层共挤吹膜机

选配件Optional Equipments:

1. 自动吸料机 AUTO LOADER
2. 电晕处理机 CORONA TREATER
3. 上旋转 UPPER ROTARY
4. 空气压缩机 AIR COMPRESSOR
5. 手动快速换网装置 QUICKLY MANUAL NET-CHANGING DEVICE
6. IBC内冷系统 IBC INNER COOLING SYSTEM
7. 全自动收卷 FULL AUTO WINDING
8. 自动对边追踪装置 EPC DEVICE



主要技术参数/ Main Technical Variables

型 号 MODEL	DW-BFM-3L45	DW-BFM-3L55	DW-BFM-3L65
适用原料 SUITABLE MATERIAL	HDPE/LDPE/LLDPE/EVA	HDPE/LDPE/LLDPE/EVA	HDPE/LDPE/LLDPE/EVA
宽度范围 FILM WIDTH RANGE	500-1000mm	800-1300mm	1000-1600mm
薄膜厚度 FILM THICKNESS	0.018-0.20mm	0.018-0.20mm	0.02-0.20mm
最大挤出量 MAX OUTPUT	140kg/hr	200kg/hr	300kg/hr
主机部分 EXTRUDER UNIT			
螺杆直径 SCREW DIAMETER	AΦ45BΦ55CΦ45	AΦ55BΦ65CΦ55	AΦ65BΦ75CΦ65
螺杆长径比 SCREW L/D RATIO	L/D 28: 1	L/D 28: 1	L/D 28: 1
螺杆材质 SCREW MATERIAL	38CrMoALA	38CrMoALA	38CrMoALA
螺杆转速 SCREW ROTATION SPEED	25-150r/min	25-150r/min	25-150r/min
主机功率 DRIVING MOTOR	70P (A15KW+B22KW+C15KW)	100P (A22KW+B30KW+C22KW)	150P (A30KW+B55KW+C30KW)
电热能力 HEATING CAPACITY	33kw	40.5kw	43kw
温度控制 TEMPERATURE CONTROL	3 × 6ZONE	3 × 6ZONE	3 × 6ZONE
机筒冷却 BARREL COOLING FAN	1/7HP (180W) × 9	1/7HP (180W) × 9	1/7HP (180W) × 9
模头部分 DIE HEAD UNIT			
模头直径 DIE HEDA DIAMETER	Φ200/250	Φ250/300	Φ300/350
风 机 BLOWER	7.5HP(5.5kw)	7.5HP(5.5kw)	10HP(7.5kw)
电热能力 HEATING CAPACITY	7.6kw	7.6kw	7.6kw
温度控制 TEMPERATURE CONTROL	3ZONE	3ZONE	3ZONE
模头材质 DIE HEDA MATERIAL	40Cr	40Cr	40Cr
牵引部分 TAKE-UP UNIT			
牵引轮宽 TAKE-UP ROLLER WIDTH	1100mm	1400mm	1700mm
有效牵引 EFFECTUAL TAKE-UP	1000mm	1300mm	1600mm
牵引马达 TAKE-UP MOTOR	2HP(1.5kw)	3HP(2.2kw)	5HP(3.7kw)
牵引线速度 TAKE-UP LINE SPEED	60m/min	60m/min	60m/min
收卷部分 WINDING UNIT			
收卷宽度 WINDING ROLLER WIDTH	1100mm	1400mm	1700mm
有效收卷 EFFECTUAL WINDING	1000mm	1300mm	1600mm
收卷马达 WINDING MOTOR	2HP(1.5kw)	3HP(2.2kw)	5HP(3.7kw)
整机高度 TOTAL HEIGHT	7500mm	9200mm	9500mm

尺寸若有变更, 恕不另行通知 Above specification,dimension & design are subject to change without notice

DW-BFM-A+B Two-Layer Co-Extrusion Blowing Film Machine
DW-BFM-A+B+A Three-Layer Co-Extrusion Blowing Film Machine

A+B二层共挤吹膜机 A+B+A三层共挤吹膜机



主要技术参数/ Main Technical Variables

型 号 MODEL	DW-BFM-A+B	DW-BFM-A+B+A	选配件
适用原料 SUITABLE MATERIAL	HDPE+LDPE/LDPE+HDPE	HDPE+LDPE/LDPE+HDPE	Optional Equipments: • 自动吸料机 AUTO LOADER • 电晕处理机 CORONA TREATER • 上旋转 UPPER ROTARY • 空气压缩机 AIR COMPRESSOR • 手动快速换网装置 QUICKLY MANUAL NET-CHANGING DEVICE • IBC内冷系统 IBC INNER COOLING SYSTEM • 全自动收卷 FULL AUTO WINDING • 自动对边追踪装置 EPC DEVICE
宽度范围 FILM WIDTH RANGE	500-1000mm	500-1000mm	
薄膜厚度 FILM THICKNESS	0.015-0.06mm	0.015-0.08mm	
最大挤出量 MAX OUTPUT	80kg/hr	100kg/hr	
主机部分 EXTRUDER UNIT			
螺杆直径 SCREW DIAMETER	Φ45×2	AΦ45BΦ55	
螺杆长径比 SCREW L/D RATIO	L/D 28: 1	L/D 28: 1	
螺杆材质 SCREW MATERIAL	38CrMoALA	38CrMoALA	
螺杆转速 SCREW ROTATION SPEED	25-150r/min	25-150r/min	
主机功率 DRIVING MOTOR	40P (A15KW+B15KW)	50P (A15KW+B22KW)	
电热能力 HEATING CAPACITY	20kw	23kw	
温度控制 TEMPERATURE CONTROL	2×6ZONE	2×6ZONE	
机筒冷却 BARREL COOLING FAN	1/7HP (180W) ×6	1/7HP (180W) ×6	
模头部分 DIE HEAD UNIT			
模头直径 DIE HEDA DIAMETER	Φ100 Φ150 Φ180	Φ100 Φ150 Φ180	
风 机 BLOWER	7.5HP(5.5kw)	7.5HP(5.5kw)	
电热能力 HEATING CAPACITY	11kw	13kw	
温度控制 TEMPERATURE CONTROL	3ZONE	3ZONE	
模头材质 DIE HEDA MATERIAL	40Cr	40Cr	
牵引部分 TAKE-UP UNIT			
牵引轮宽 TAKE-UP ROLLER WIDTH	1100mm	1100mm	
有效牵引 EFFECTUAL TAKE-UP	1000mm	1000mm	
牵引马达 TAKE-UP MOTOR	2HP(1.5kw)	2HP(1.5kw)	
牵引线速度 TAKE-UP LINE SPEED	60m/min	60m/min	
收卷部分 WINDING UNIT			
收卷宽度 WINDING ROLLER WIDTH	1100mm	1100mm	
有效收卷 EFFECTUAL WINDING	1000mm	1000mm	
收卷马达 WINDING MOTOR	2HP(1.5kw)	2HP(1.5kw)	
整机高度 TOTAL HEIGHT	6000mm	6000mm	

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DW-SBFM Super High Speed Blowing Film Machine

超高速吹膜机

选配件Optional Equipments:

1. 自动吸料机 Auto loader
2. 电晕处理机 Corona treater
3. 压花轮 Embossing roller
4. 旋转模头 Rotary die head
5. 空气压缩机 Air compressor
6. 手动快速换网装置 Quickly manual net-changing device
7. 全自动收卷 Full Auto winding unit



主要技术参数/ Main Technical Variables

型 号 MODEL	DW-SBFM-Φ45	DW-SBFM-Φ55	DW-SBFM-Φ65
适用原料 SUITABLE MATERIAL	HDPE/LDPE/LLDPE	HDPE/LDPE/LLDPE	HDPE/LDPE/LLDPE
宽度范围 FILM WIDTH RANGE	HD350-750mm LD350-750mm	500-1000mm	HD650-1250mm
薄膜厚度 FILM THICKNESS	HD0.008-0.06mm LD0.008-0.12mm	HD0.008-0.06mm LD0.008-0.12mm	HD0.008-0.06mm LD0.008-0.12mm
最大挤出量 MAX OUTPUT	60kg/hr	95-100kg/hr	150kg/hr
主机部分 EXTRUDER UNIT			
螺杆直径 SCREW DIAMETER	Φ45	Φ55	Φ65
螺杆长径比 SCREW L/D RATIO	L/D 32: 1	L/D 32: 1	L/D 32: 1
螺杆材质 SCREW MATERIAL	38CrMoALA	38CrMoALA	38CrMoALA
螺杆转速 SCREW ROTATION SPEED	25-150r/min	25-150r/min	25-150r/min
主机功率 DRIVING MOTOR	25HP (18.5KW)	40HP (30KW)	50HP (37KW)
电热能力 HEATING CAPACITY	10kw	13kw	14.5kw
温度控制 TEMPERATURE CONTROL	6 ZONE	6 ZONE	6 ZONE
机筒冷却 BARREL COOLING FAN	1/7HP (180W) × 3	1/7HP (180W) × 3	1/7HP (180W) × 3
模头部分 DIE HEAD UNIT			
模头直径 DIE HEDA DIAMETER	HD60-80mm LD100-150mm	HD80-100mm LD150-200mm	HD100-120mm LD200-250mm
风 机 BLOWER	7HP(5.5kw)	10HP(7.5kw)	10HP(7.5kw)
电热能力 HEATING CAPACITY	7.6kw	7.6kw	8.8kw
温度控制 TEMPERATURE CONTROL	3 ZONE	3 ZONE	3 ZONE
模头材质 DIE HEDA MATERIAL	40Cr	40Cr	40Cr
牵引部分 TAKE-UP UNIT			
牵引轮宽 TAKE-UP ROLLER WIDTH	850mm	1100mm	1300mm
有效牵引 EFFECTUAL TAKE-UP	750mm	1000mm	1250mm
牵引马达 TAKE-UP MOTOR	1HP(0.75kw)	2HP(1.5kw)	2HP(1.5kw)
牵引线速度 TAKE-UP LINE SPEED	75m/min	80m/min	80m/min
收卷部分 WINDING UNIT			
收卷宽度 WINDING ROLLER WIDTH	850mm	1100mm	1300mm
有效收卷 EFFECTUAL WINDING	750mm	1000mm	1200mm
收卷马达 WINDING MOTOR	1HP(0.75kw)	2HP(1.5kw)	2HP(1.5kw)
整机高度 TOTAL HEIGHT	4000mm	6000mm	6600mm

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DW-BFM High Speed Blowing Film Machine

高速吹膜机

选配件Optional Equipments:

1. 自动吸料机 Auto loader
2. 电晕处理机 Corona treater
3. 压花轮 Embossing roller
4. 旋转模头 Rotary die head
5. 空气压缩机 Air compressor
6. 手动快速换网装置 Quickly manual net-changing device
7. 全自动收卷 Full Auto winding unit



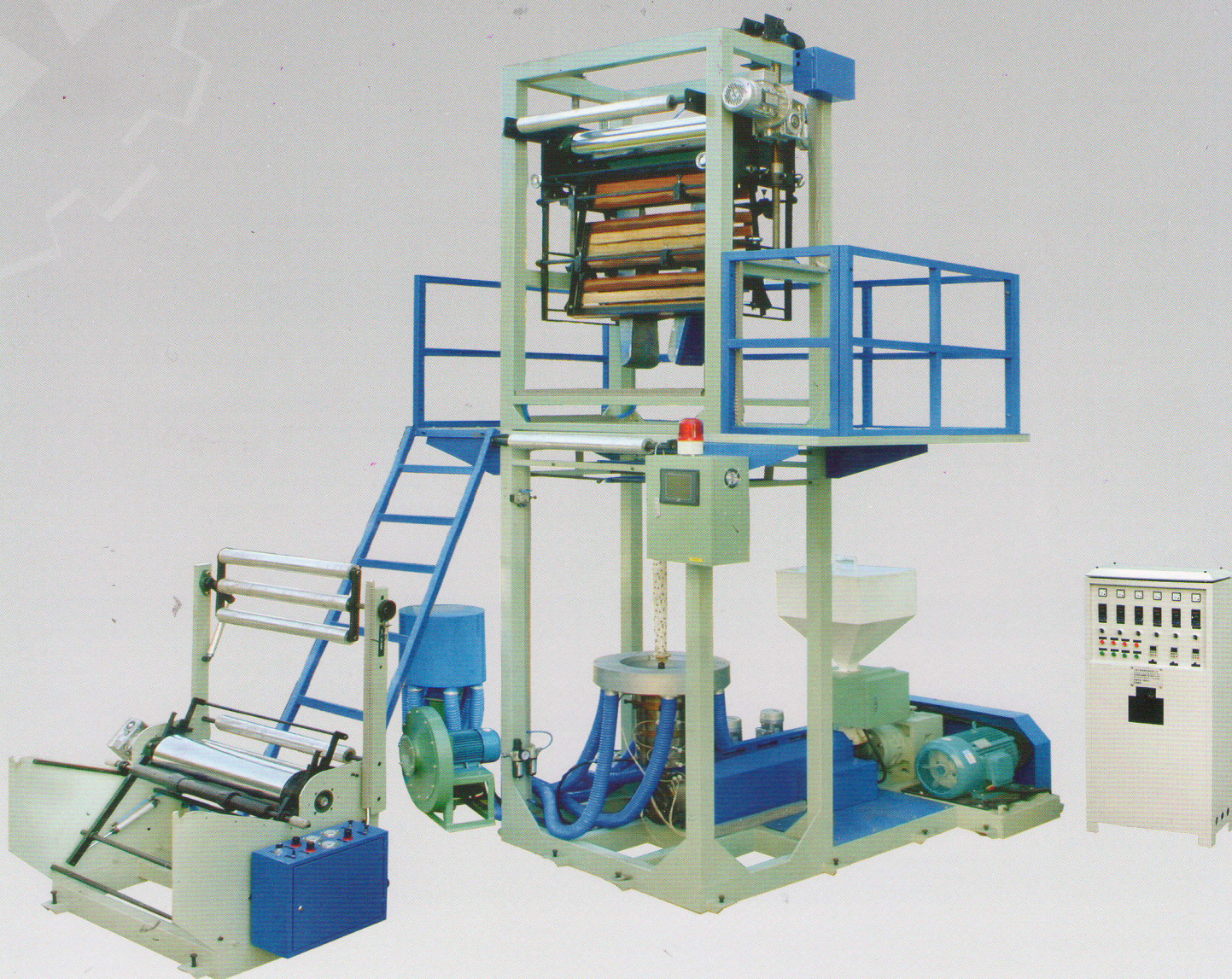
主要技术参数/ Main Technical Variables

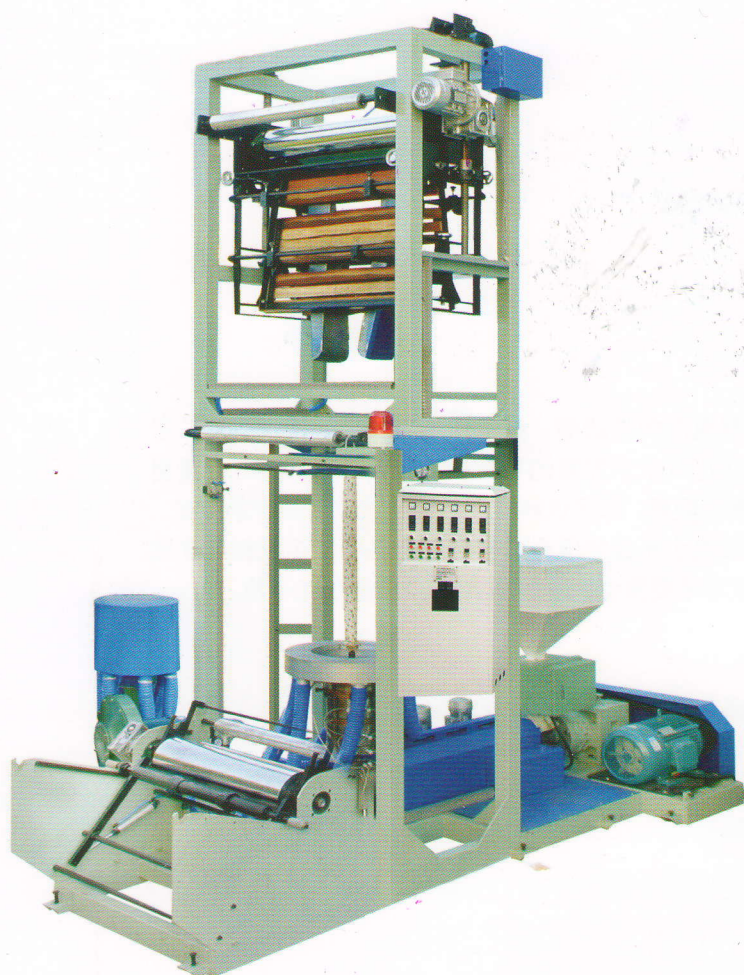
型 号 MODEL	DW-BFM-Φ45	DW-SBFM-Φ55	DW-BFM-Φ65
适用原料 SUITABLE MATERIAL	HDPE/LDPE/LLDPE	HDPE/LDPE/LLDPE	HDPE/LDPE/LLDPE
宽度范围 FILM WIDTH RANGE	350-750mm	500-1000mm	650-1200mm
薄膜厚度 FILM THICKNESS	HD0.008-0.06mm LD0.008-0.12mm	HD0.008-0.06mm LD0.008-0.12mm	HD0.008-0.06mm LD0.008-0.12mm
最大挤出量 MAX OUTPUT	35-40kg/hr	55-60kg/hr	80-100kg/hr
主机部分 EXTRUDER UNIT			
螺杆直径 SCREW DIAMETER	Φ45	Φ55	Φ65
螺杆长径比 SCREW L/D RATIO	L/D 28: 1	L/D 28: 1	L/D 28: 1
螺杆材质 SCREW MATERIAL	38CrMoALA	38CrMoALA	38CrMoALA
螺杆转速 SCREW ROTATION SPEED	25-150r/min	25-150r/min	25-150r/min
主机功率 DRIVING MOTOR	20HP (15KW)	30HP (22KW)	40HP (30KW)
电热能力 HEATING CAPACITY	10kw	13kw	14.5kw
温度控制 TEMPERATURE CONTROL	6 ZONE	6 ZONE	6 ZONE
机筒冷却 BARREL COOLING FAN	1/7HP (180W) × 3	1/7HP (180W) × 3	1/7HP (180W) × 3
模头部分 DIE HEAD UNIT			
模头直径 DIE HEDA DIAMETER	HD60-80mm LD100-150mm	HD80-100mm LD150-200mm	HD100-120mm LD200-250mm
风 机 BLOWER	3HP(2.2kw)	7.5HP(5.5kw)	7.5HP(5.5kw)
电热能力 HEATING CAPACITY	7.6kw	7.6kw	8.8kw
温度控制 TEMPERATURE CONTROL	3 ZONE	3 ZONE	3 ZONE
模头材质 DIE HEDA MATERIAL	40Cr	40Cr	40Cr
牵引部分 TAKE-UP UNIT			
牵引轮宽 TAKE-UP ROLLER WIDTH	850mm	1100mm	1300mm
有效牵引 EFFECTUAL TAKE-UP	750mm	1000mm	1200mm
牵引马达 TAKE-UP MOTOR	1HP(0.75kw)	2HP(1.5kw)	2HP(1.5kw)
牵引线速度 TAKE-UP LINE SPEED	50m/min	50m/min	50m/min
收卷部分 WINDING UNIT			
收卷宽度 WINDING ROLLER WIDTH	850mm	1100mm	1300mm
有效收卷 EFFECTUAL WINDING	750mm	1000mm	1200mm
收卷马达 WINDING MOTOR	1HP(0.75kw)	2HP(1.5kw)	2HP(1.5kw)
整机高度 TOTAL HEIGHT	4000mm	6000mm	6600mm

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DW-BFM High Speed Blowing Film Machine

高速吹膜机 DW-BFM-Φ45





选配件:

- 1.自动吸料机 AUTO LOADER
- 2.电晕处理机 CORONA TREATER
- 3.压花轮 EMBOSsing ROLLER
- 4.空气压缩机 AIR COMPRESSOR
- 5.手动快速换网装置 QUICKLY
MANUAL NET-CHANGING DEVICE

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主要技术参数 Main Technical Variables

型 号 MODEL	DW-BFM-Φ40(迷你型/ mini)
适用原料 SUITABLE MATERIAL	HDPE
宽度范围 FILM WIDTH RANGE	250-550mm
薄膜厚度 FILM THICKNESS	HD0.008-0.06mm
最大挤出量 MAX OUTPUT	30kg/hr
主机部分 EXTRUDER UNIT	
螺杆直径 SCREW DIAMETER	Φ40
螺杆长径比 SCREW L/D RATIO	L/D 28: 1
螺杆材质 SCREW MATERIAL	38CrMoALA
螺杆转速 SCREW ROTATION SPEED	25-150r/min
主机功率 DRIVING MOTOR	14.5HP (11KW)
电热能力 HEATING CAPACITY	8kw
温度控制 TEMPERATURE CONTROL	5ZONE
机筒冷却 BARREL COOLING FAN	1/7HP (180W) × 2
模头部分 DIE HEAD UNIT	
模头直径 DIE HEDA DIAMETER	HD40-60mm
风 机 BLOWER	3HP(2.2kw)
电热能力 HEATING CAPACITY	7.6kw
温度控制 TEMPERATURE CONTROL	3ZONE
模头材质 DIE HEDA MATERIAL	40Cr
牵引部分 TAKE-UP UNIT	
牵引轮宽 TAKE-UP ROLLER WIDTH	650mm
有效牵引 EFFECTUAL TAKE-UP	550mm
牵引马达 TAKE-UP MOTOR	1HP(0.75kw)
牵引线速度 TAKE-UP LINE SPEED	50m/min
收卷部分 WINDING UNIT	
收卷宽度 WINDING ROLLER WIDTH	650mm
有效收卷 EFFECTUAL WINDING	550mm
收卷马达 WINDING MOTOR	1HP(0.75kw)
整机高度 TOTAL HEIGHT	3200mm

DW-WCD Blown Film Weight Control Device

吹膜电子秤

电子称中英文概述

ELECTRONIC SAID IN ENGLISH OVERVIEW

概要:

在生产薄膜的过程中因为白天，黑夜的温差，电网电压的波动等，都会使薄膜产生偏重或偏轻，所以所有薄膜生产工厂的工人们每生产一卷料都要进行几次米克重的抽查，都需要关心下料时的重量是否在设定的重量范围内，不停地去修正牵引速度，但是，即使这样也不一定能达到所规定的精度，若大于设定值则相当于送料给客户，造成亏本，反之小于设定值会被客户认为是在偷工减料。在这样的前提下，上海大伟机电设备有限公司设计出吹膜米克重全制动控制装置。-吹膜机电子称。

特点:

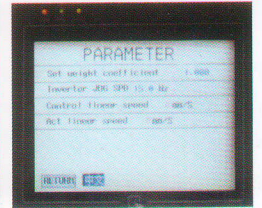
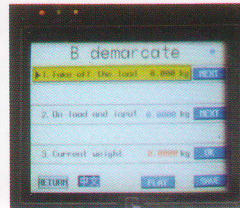
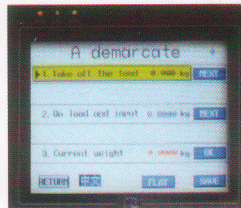
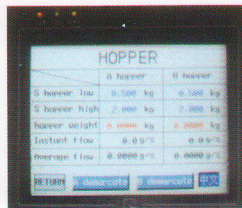
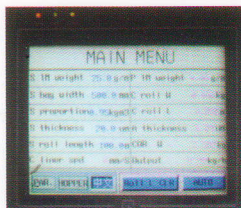
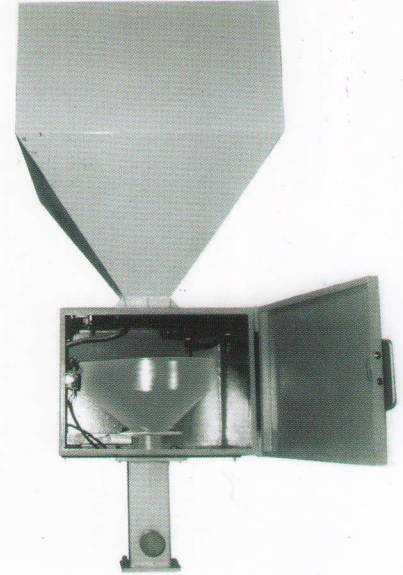
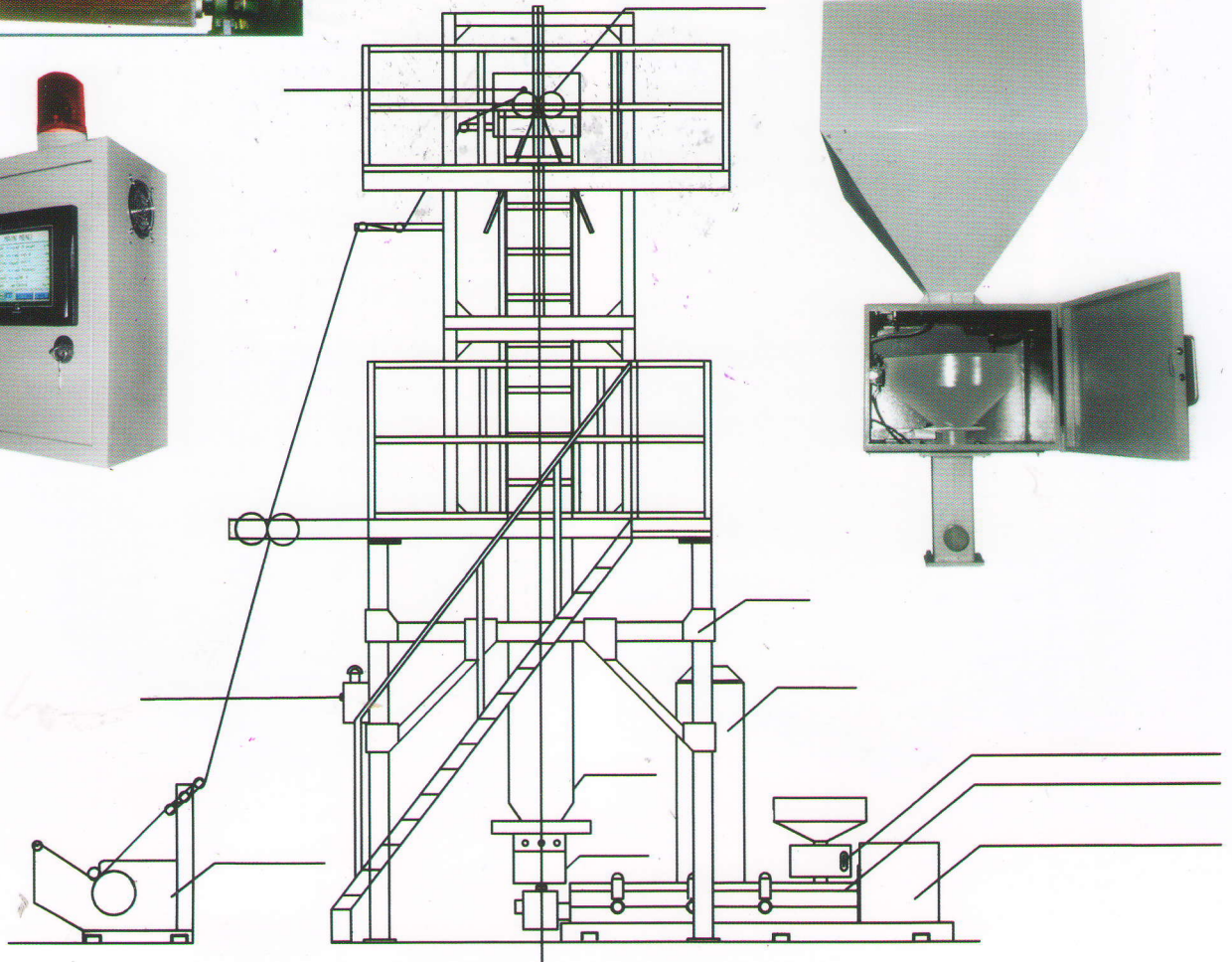
本吹膜机电子称主要是解决吹膜偏重，偏轻，片后，偏薄的问题，控制精度达到0.5%以上，可以节省原材料和稳定产品的质量。该设备是根据人工设定每米长度的重量（米克重）及袋宽，袋厚，比重及主机的挤出速度，控制器进行全自动的计算并控制第一牵引速度，使产品非常精确的达到人工设定的各项值。本装置操作简单，只要按照正常操作把泡拉起，就可以把控制器搬到自动位置，控制器就能自动控制达到各项设定值。

Summary:

During the process of blowing film, it's very possible for the film to be blown with heavier or lighter in weight, which are caused by the temperature difference from day to night and the fluctuation of network voltage. To avoid this problem, the workers need to exam the gram per meter selectively for several times when blowing one roll of film, care about whether the weight of material is within the setting value and often correct the towing speed. However, even in this case, the precision couldn't reach the standard value. Therefore, it's always happened that the seller would lost money if film finished with heavier than the setting value, conversely, the buyer would complain jerry-building. To settle this problem, we designed out this kind of film blown weighing scale.

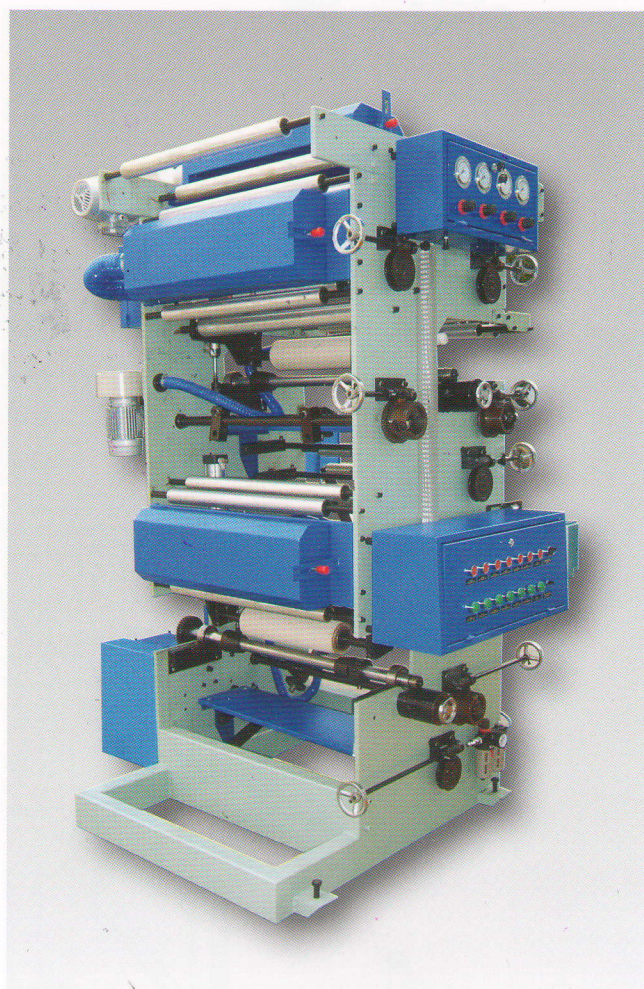
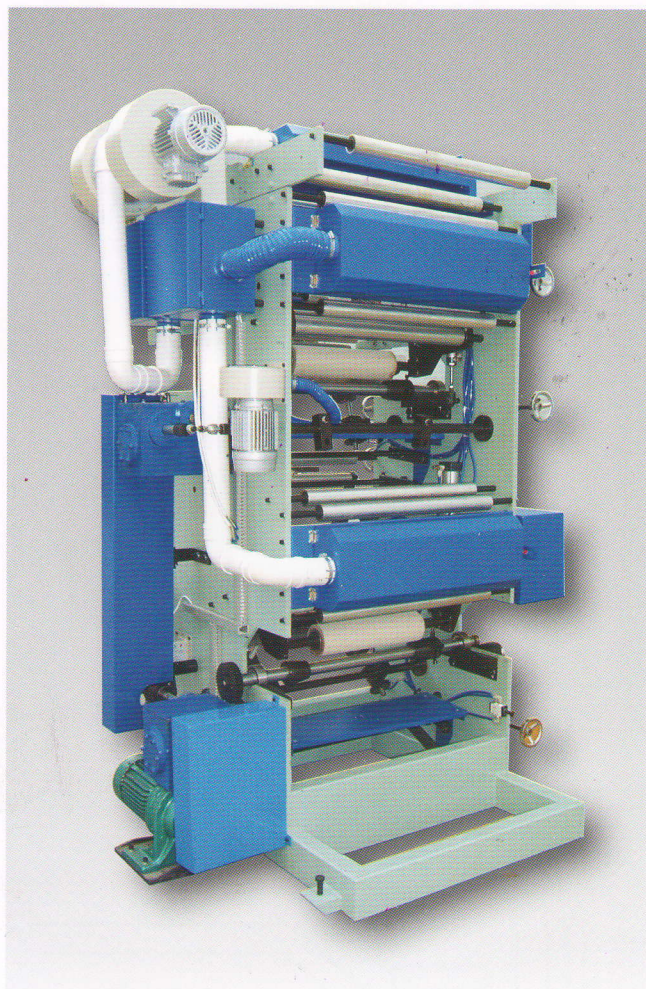
Feature:

Accuracy reach within 0.5%, successfully help the producer solve the problems like weight heavier, lighter, thicker or thinner, and save the raw material largely, moreover, the film's quality and stability have been guaranteed. By this device, the operator could set the gram per meter, bag's length and width before operation, then the device could calculate automatically, which help control the towing speed.



DW-P Series Direct Gravure Printing Machine

吹膜机连续凹版印刷机



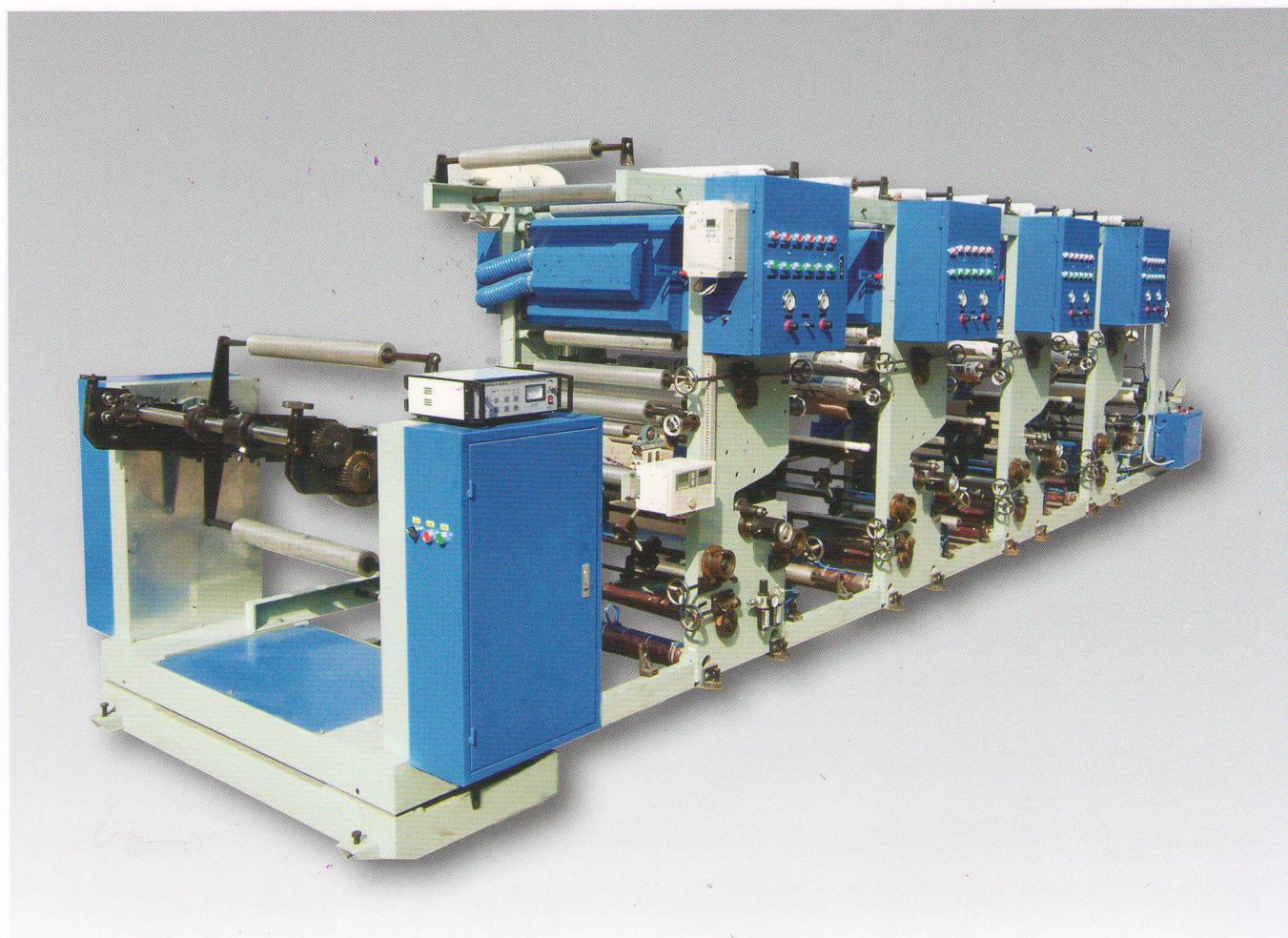
DW-R型吹膜机连续凹版印刷机采用一跨二套印刷设计方式，产品结构紧凑，占地面积小。采用独立减速传动机构，传动精度高，套色准，并每色配置二低风机快速烘干，适应高速印刷。正一反一，正二色适应塑料薄膜印刷。橡胶压转和提版轮采用气缸控制，转速采用自动张力控制，操作可以手动、自动，自动操作采用自动张力控制，可以跟吹膜机同步。

DW-P Series Direct gravure printing machine is designed by one set 2 color printing, occupying small space, each color printing with installation of an independent reducer box, which provides high transmission accuracy and printing precision. Each color will be dried by 2 heaters. It's accessible to print one color in bag's front and one color in back or two colors both in front.

The rubber impressing roller and sample printing roller are controlled by cylinder the whole process could be operated by hand or by auto. The automatic operation is controlled by auto tension, the printing process is synchronized with the blowing film machine.

DW-P Series Independent Gravure Printing Machine

吹膜机独立凹版印刷机



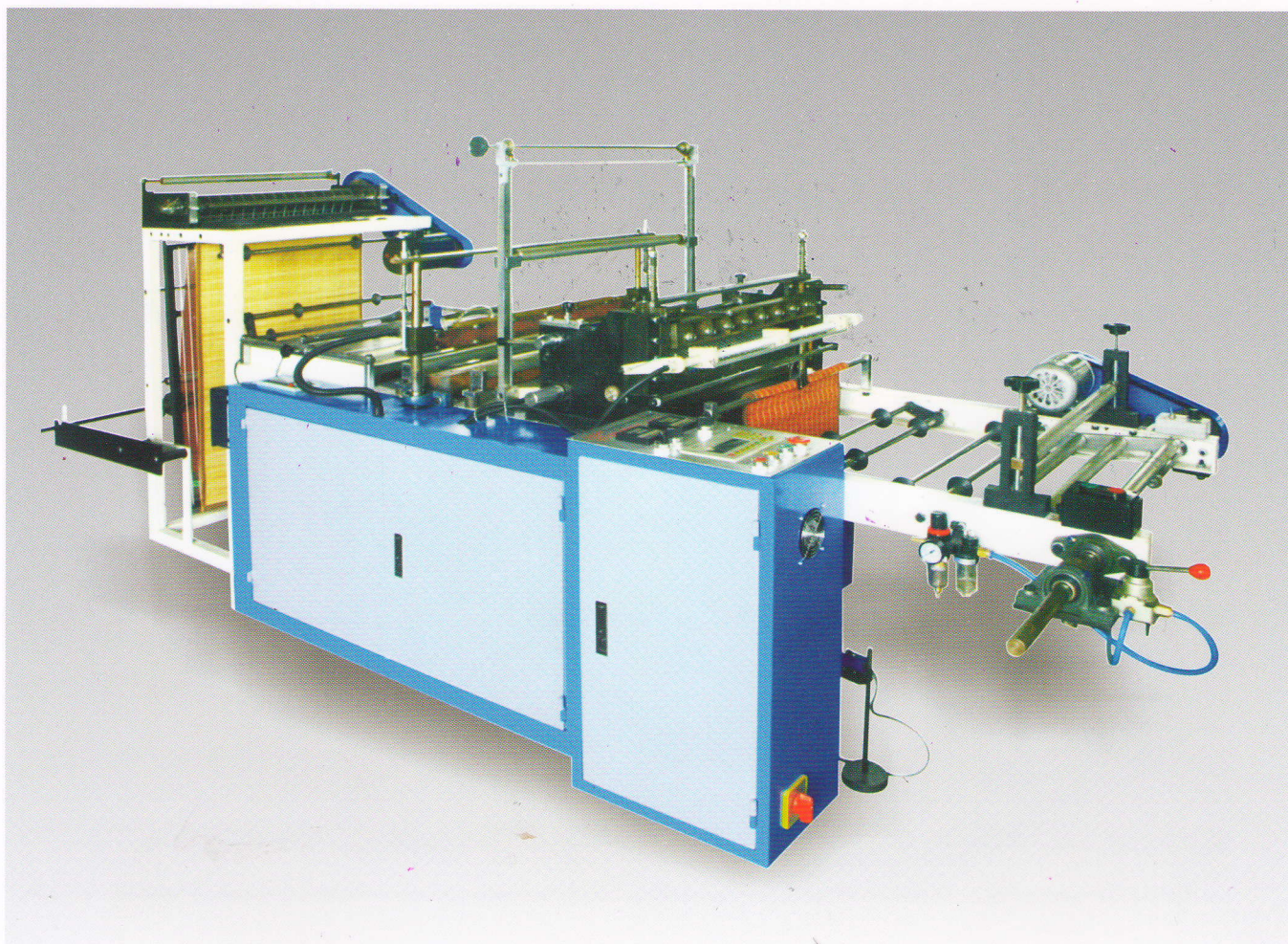
型 号 MODEL	色 COLOR	印刷宽度(mm) PRINTING LENGTH	印刷长度(mm) PRINTING LENGTH	最高印刷速度 MAX SPEED OF PRECISION	对版精度 PRCISION	主机功率 POWER MAINMOTOR	风机功率 FAN POWER	电热功率 HEATING POWER
DW-P2	两色 TWO COLOR	650/850/1050	250-1000	60pc/min	± 0.3	1.5kw	1.86kw	4.5kw
DW-P4	四色 FOUR COLOR	650/850/1050	250-1000	60pc/min	± 0.3	2.2kw	3.72kw	9.0kw
DW-P6	六色 SIX COLOR	650/850/1050	250-1000	60pc/min	± 0.3	4kw	5.58kw	13.5kw
DW-P8	八色 EIGHT COLOR	650/850/1050	250-1000	60pc/min	± 0.3	5.5kw	7.44kw	18kw

DW-P型独立凹版印刷机采用不停机自动换料及自动纠偏装置，使印刷换卷时损耗最低。放卷采用二级张力控制。后级用自动张力控制，保证印刷精度，收卷亦用自动张力，使整个印刷系统保证一定的精度和速度。

DW-P Series Independent Gravure Printing Machine could be operated by semi-automatic refueling without stopping machine, which saves the time of changing roll to much degree. The winding is with auto-tension control while unwinding with 2 levels tension control. In addition, an automatic deviation correction device has been installed in it to make sure the printing's precision and accuracy.

DW-BRS Automatically Dual-Purpose Machine for Bag Rolling and Flat Sealing

自动连卷平口两用机



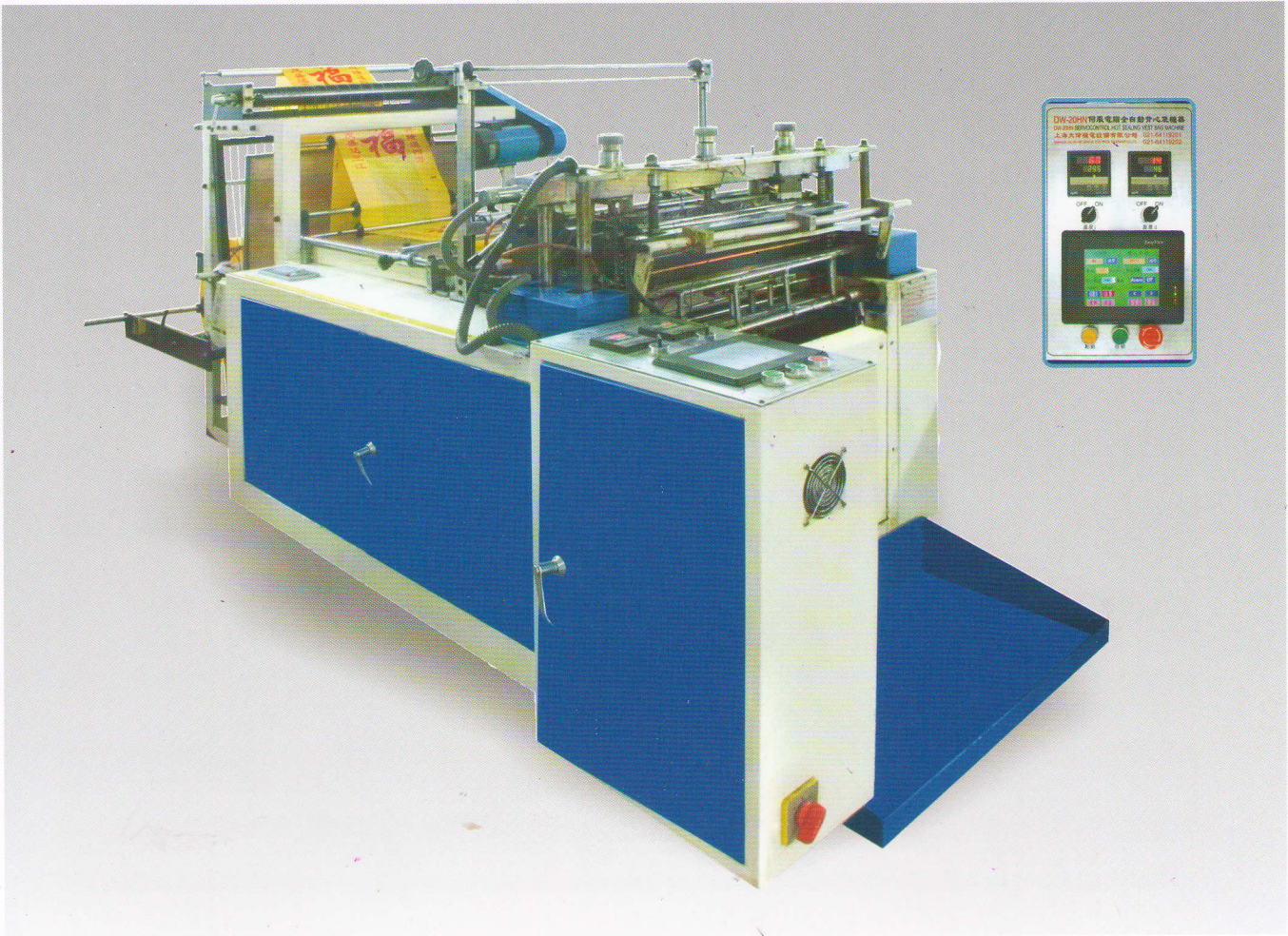
型 号 MODEL	制袋长度(mm) LENGTH OF BAG MAKING	制袋宽度(mm) WIDTH OF BAG MAKING	制袋速度 SPEED OF BAG MAKING	制袋厚度(mm) THICKNESS OF BAG MAKING	主机功率(kw) POWER OF MOTOR	外形尺寸(m) OUTLINE DIMENSION
DW-BRS400	200-1300mm	150-300mm	40-120pc/min	0.08-0.12mm	0.75kw	1.0*3*1.4m
DW-BRS600	200-1300mm	150-500mm	40-120pc/min	0.08-0.12mm	0.75kw	1.2*3*1.4m
DW-BRS800	200-1300mm	150-700mm	40-120pc/min	0.08-0.12mm	0.75kw	1.5*3*1.4m
DW-BRS1000	200-1300mm	150-900mm	40-120pc/min	0.08-0.12mm	1.5kw	1.7*3.5*1.6m

DW-BRS半自动换卷制袋机，采用5.7寸触摸屏控制，日本松下伺服电机，双频控制，NAISPLC。本机侧板采用了钢板结构，表面高硬度热处理导柱，配轴向轴承，保证了整机的高精度，高可靠性和高速制袋。本机在换卷时加装链轮换卷，大大加快换卷速度，制袋线速度为50米/分钟，制袋袋长500mm，可达到每分钟80只以上。

DW-BRS semi-auto bag rolling & making machine is installed with 5.7" touch-screen control, Panasonic servo motor, inverter and NAISPLC. The side plate is made from steel and surface with high hardness & high heat treatment. The rolling system is taken of chain-wheel roller to guarantee high precision, high reliability and high speed. The speed of cutting bag line is 50m/min. The output could reach above 80 bags with unit length 500mm per minute.

DW-HS Automatically Heat Sealing & Cutting T-Shirt Bag Machine

自动热封热切背心袋机



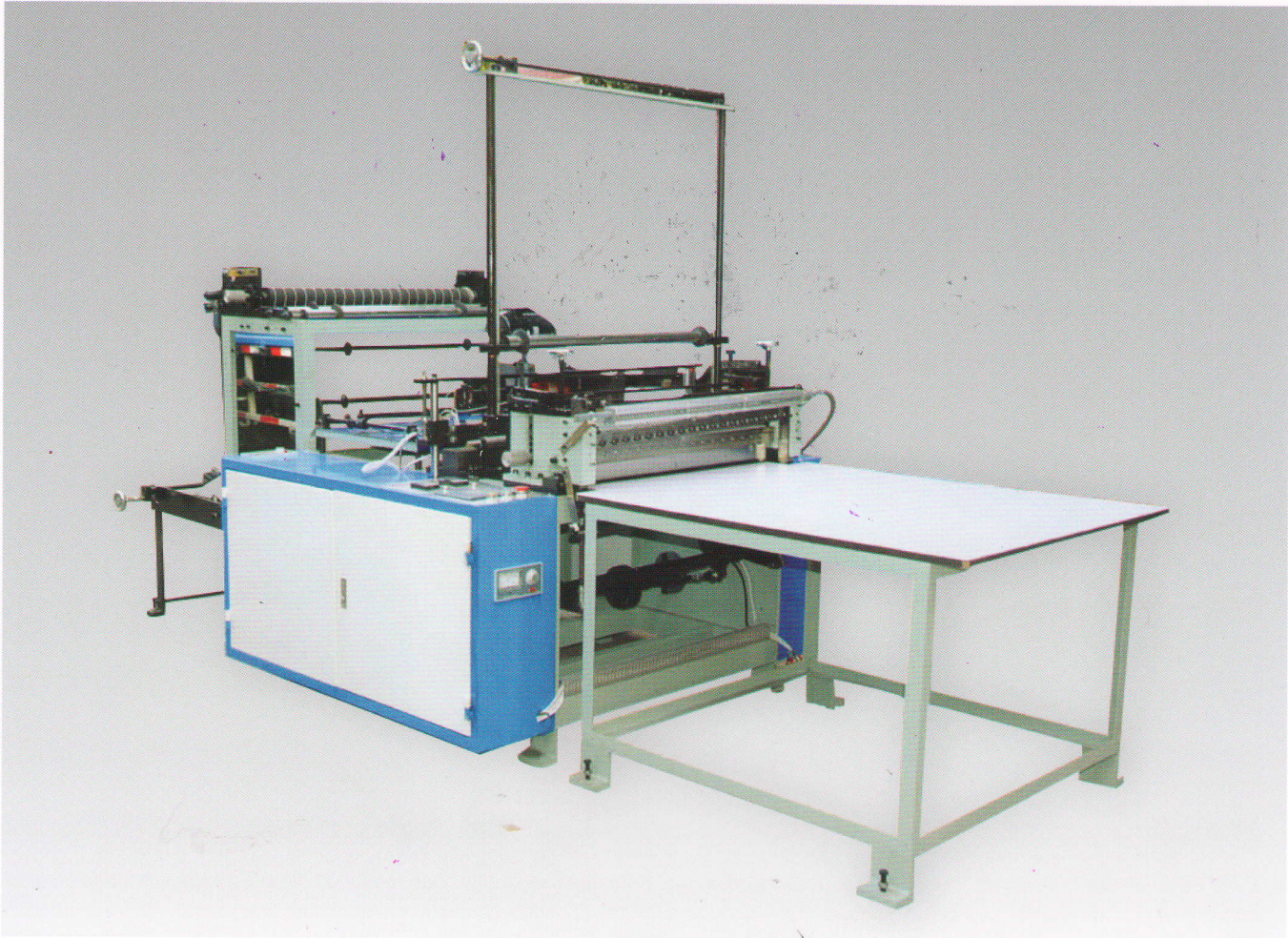
型 号 MODEL	制袋长度(mm) LENGTH OF BAG MAKING	制袋宽度(mm) WIDTH OF BAG MAKING	制袋速度 SPEED OF BAG MAKING	制袋厚度(mm) THICKNESS OF BAG MAKING	主机功率(kw) POWER OF MOTOR	外形尺寸(m) OUTLINE DIMENSION
DW-HS600	200-1300mm	150-550mm	40-120pc/min	0.08-0.12mm	0.75kw	1.2*2.6*1.4 m
DW-HS700	200-1300mm	150-650mm	40-120pc/min	0.08-0.12mm	0.75kw	1.5*2.6*1.4 m
DW-HS800	200-1300mm	150-750mm	40-120pc/min	0.08-0.12mm	0.75kw	1.6*2.6*1.4 m

DW-HS型全自动热封热切背心袋机采用5.7寸人机界面，德国产套色电眼、PLC编程装置和日本松下产伺服电机。提高了制袋的速度和精度，加工500mm袋长塑料袋制袋速度可达到120只/分钟以上。本机侧板采用整体钢板结构和表面高硬度热处理导柱，配轴向轴承，保证了整机的高精度，高可靠性和高速制袋。封刀架采用交替式，使维修封刀、切刀方便。

DW-HS full-auto heat sealing & cutting machine for T-shirt bag is designed with 5.7" Human-Machine Interface (HMI) and installed with Germany color mark sensor, PLC programming device and Japanese Panasonic servo motor. The side plate is made from steel and surface with high hardness & high heat treatment, by fixing the axial bearing, to guarantee high precision, high reliability and high efficiency. The output could reach above 120 bags with unit length 500mm per minute. The sealing cutter frame is alternate type, making sealing cutter and cutting knife maintenance more convenient.

DW-BFM Flat Bag Making Machine

平口袋机



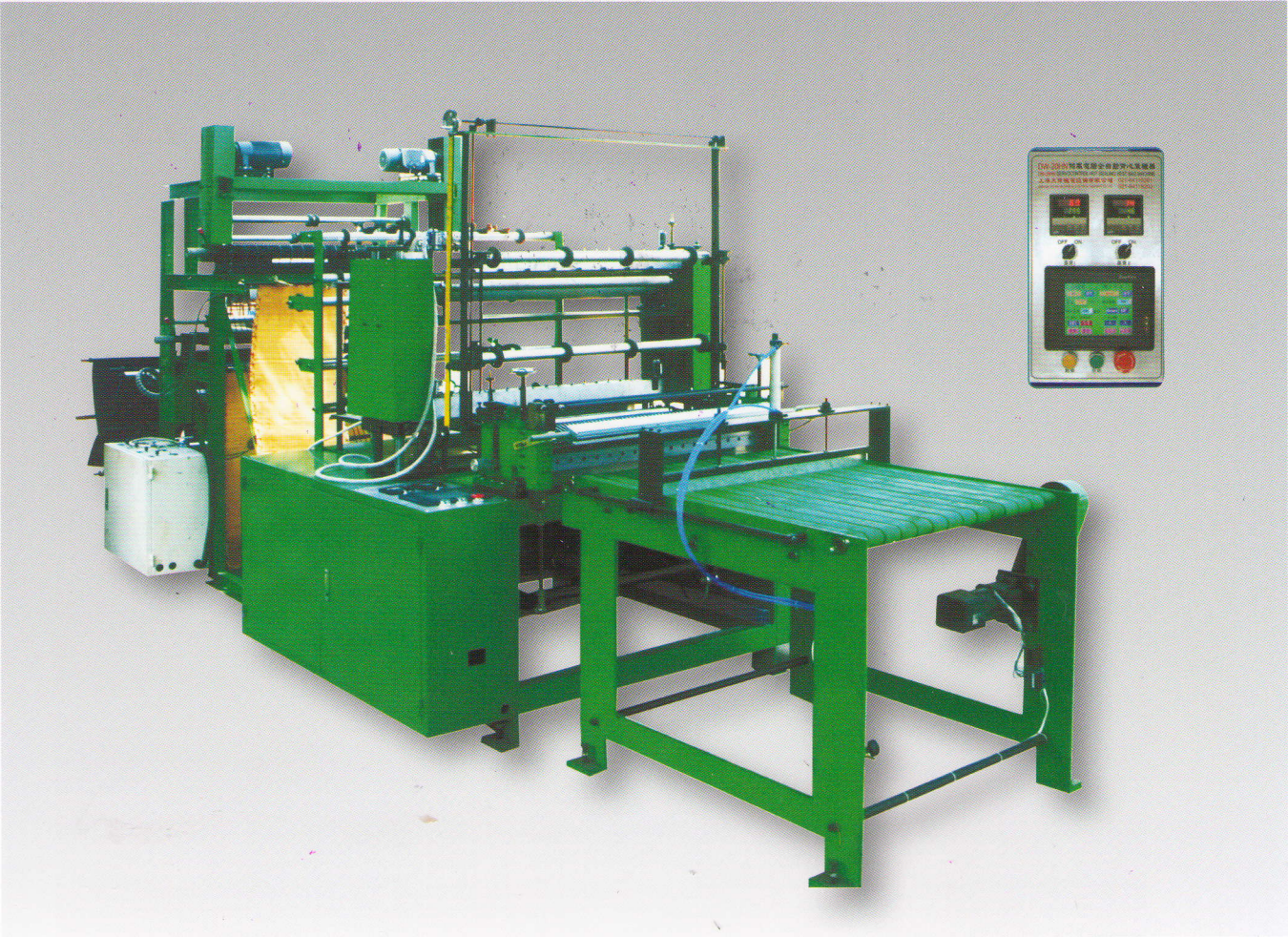
型 号 MODEL	制袋长度(mm) LENGTH OF BAG MAKING	制袋宽度(mm) WIDTH OF BAG MAKING	制袋速度 SPEED OF BAG MAKING	制袋厚度(mm) THICKNESS OF BAG MAKING	主机功率(kw) POWER OF MOTOR	外形尺寸(m) OUTLINE DIMENSION
DW-FBM400	200-1300mm	100-300mm	40-120pc/min	0.08-0.12mm	0.75kw	1.0*3*1.4m
DW-FBM600	200-1300mm	100-500mm	40-120pc/min	0.08-0.12mm	0.75kw	1.2*3*1.4m
DW-FBM800	200-1300mm	100-700mm	40-120pc/min	0.08-0.12mm	0.75kw	1.5*3*1.4m

DW-FBM型平口制袋机采用5.7寸人机界面，德国产套色电眼，PLC编程和日本松下产伺服电机，配平口切刀，点断切刀各一付，可以加工普通平口袋，连卷平口袋。本机侧板采用钢板结构，表面高硬度热处理导柱，配轴向轴承，保证了整机的高精度，高可靠性和高速制袋。

DW-FBM Flat-line Bag Making is designed with the 5.7" Human-Machine Interface (HMI), and installed with Germany color mark sensor, PLC programming device and Japanese Panasonic servo motor, the side plate is made from steel and surface with high hardness & high heat treatment, by installation of one flat cutter and one point breaking cutter, not only the normal flat bag, but also the rolling flat bag could be processed, all of which have guaranteed machine's high precision, reliability and efficiency.

DW-4L 4 Lines Servo Control Flat Bag Making Machine

四通道伺服控制平口制袋机



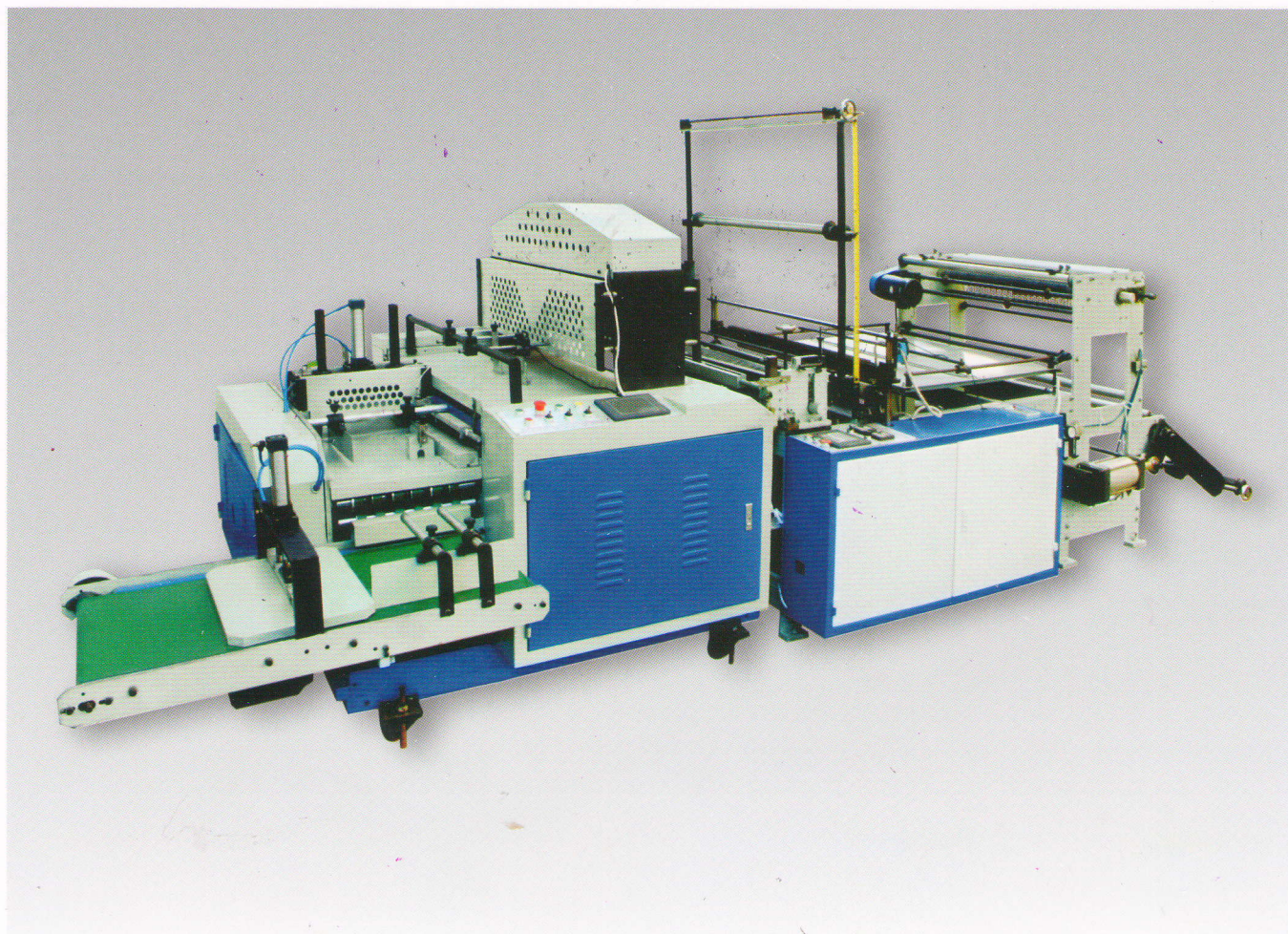
型 号 MODEL	制袋长度 (mm) LENGTH OF BAG MAKING	制袋宽度 (mm) WIDTH OF BAG MAKING	制袋速度 (mm) SPEED OF BAG MAKING	制袋厚度 THICKNESS OF BAG MAKING	主机功率 (kw) POWER OF MOTOR	外形尺寸 (m) OUTLINE DIMENSION
DW-4L	200-800mm	150-300mm	40-100pc/min	0.08-0.12mm	1.5kw	1.45*5.4*2.05 m

DW-4L四通道伺服控制平口制袋机，采用5.7寸触摸屏控制，日本松下伺服电机，双频控制，NAISPLC。后放料采用4台交流电机，并配用4台变频器。本机侧板采用了钢板结构，表面高硬度热处理导柱，配轴向轴承，保证了整机的高精度，高可靠性和高速制袋。制袋线速度为50米/分钟，制袋袋长500mm，可达到每分钟100只以上。

DW-4L 4-Line servo-control flat bag making machine is designed with 5.7" Human-Machine Interface (HMI) and controlled by Japanese Panasonic servo motor, frequency converter and NAISPLC. The feeding is operated by 4 sets AC motor and 4 sets frequency converters. The machine's side plate is made from steel and surface with high hardness & high heat treatment, by fixing axial bearing, all of which guarantee high precision, high reliability and high efficiency. The speed of cutting bag is 50m/min. The output could reach above 100 bags with unit length 500mm per minute.

DW-Z Servo Control Automatic Bag Pucker Machine

伺服控制自动折袋机



型 号 MODEL	折袋长度(mm) LENGTH OF BAG PUCKER(MAX)	折袋宽度(mm) WIDTH OF BAG PUCKER(MAX)	折袋速度 SPEED OF BAG PUCKER	外形尺寸(m) OUTLINE DIMENSION
DW-Z-1000	1500mm	900mm	80pc/min	3.6*2.0*1.5m

DW-Z自动折袋机适合日本等市场的各种单张折叠垃圾袋产品。第一折把袋子对折，第二折再对折，第三折是把二折后的袋子集叠到10只之后再对折，再采用气缸自动压平由传送带输出。

本折袋机第一，第二折是采用日本松下伺服电机，使本机提高速度和折袋精度，非常耐用并省去气缸，电磁阀的磨损。本折袋机可配合平口机折平口袋，亦可配合“山”型袋输送机折成各种“山”型袋。

DW-Z Servo Control Automatic Bag Pucker Machine is mainly used to produce various trash bags with single pucker that suitable for such market like Japan. The bags would be puckered by three times, the first times is to fold, the second times is also to fold on the basis of the first fold, the third times is to fold on the basis of 10 bags of the second fold. Finally the bags will be transferred out through conveyor belt after flattening automatically by cylinder.

The first and the second folds by our machine are controlled by Japanese servo motor to make sure the precision and efficiency, in this case, the cylinder and solenoid vale could avoid wearing.

This machine could work together with flat bag making machine to pucker flat-line bag, also could work assembly with mountain-shape bags making machine to pucker mountain-shape bags.

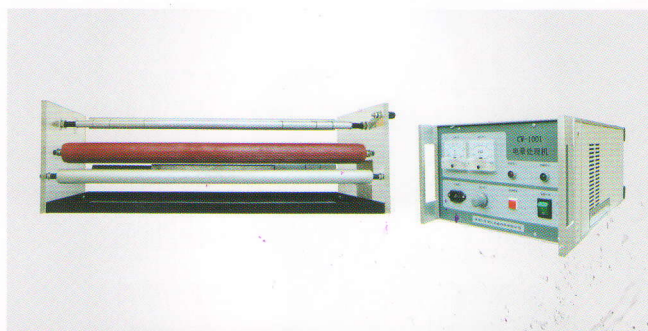
Work Scene

工作场景

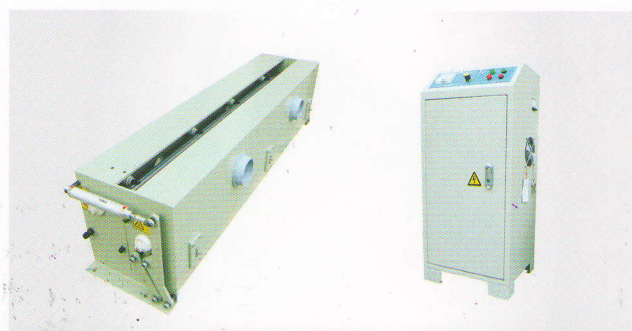


Spare Part

配件



电晕处理机CW1001-850mm
Corona Treater CW1001-850mm



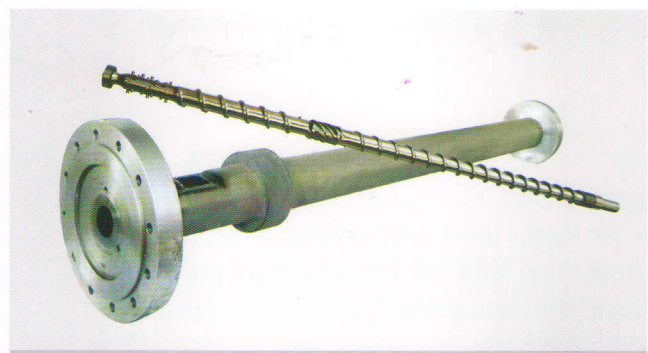
电晕处理机CW3006-1400mm
Corona Treater CW3006-1400mm



LDPE模头 LDPE Die Head



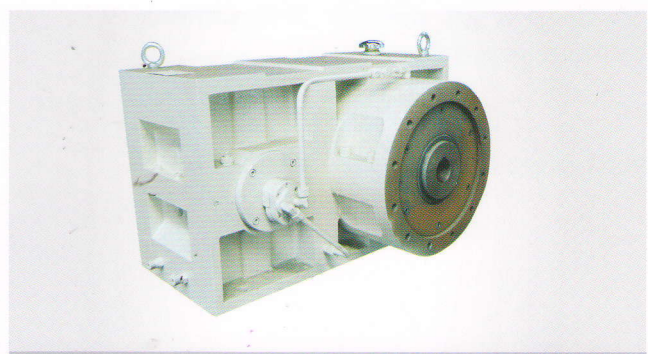
HDPE模头 HDPE Die Head



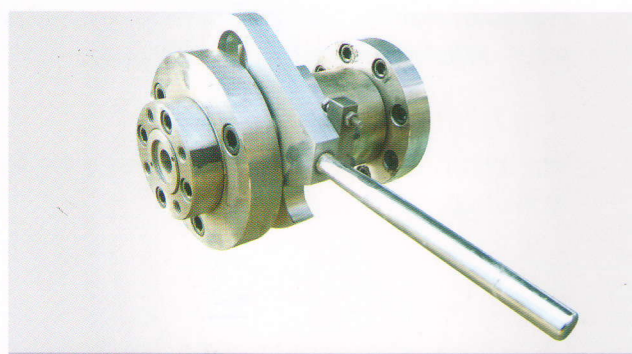
挤出机料筒组 Barrel Assembly



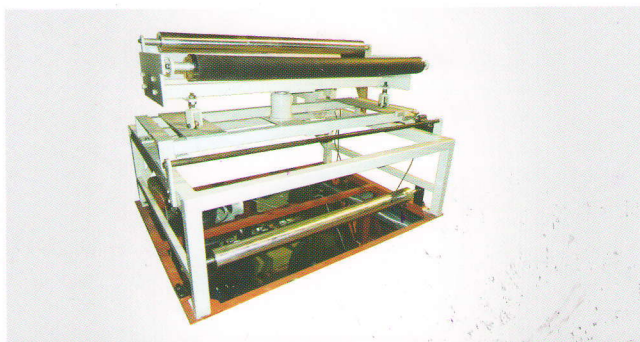
高压冷却风环 High-pressure Air Cooling Ring



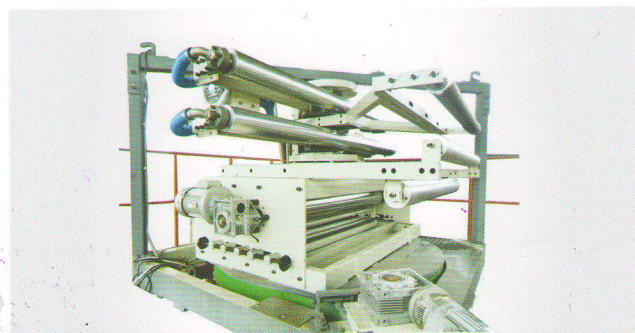
减速箱 Reducer Box



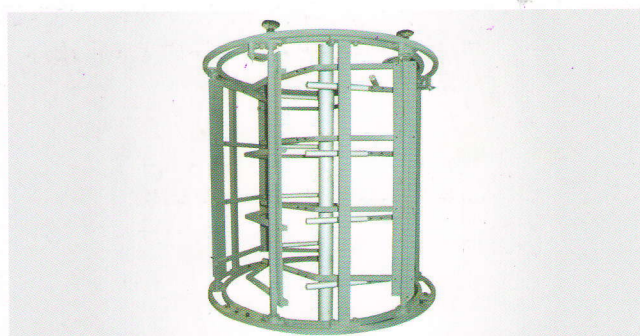
快速换网装置 Quickly Net-Changing Device



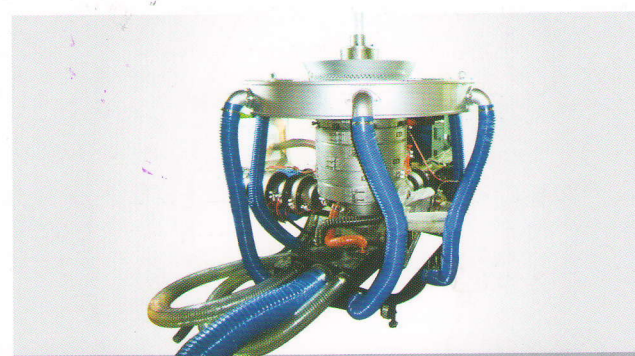
纠偏装置 Epc control



上旋转 Upper Rotary



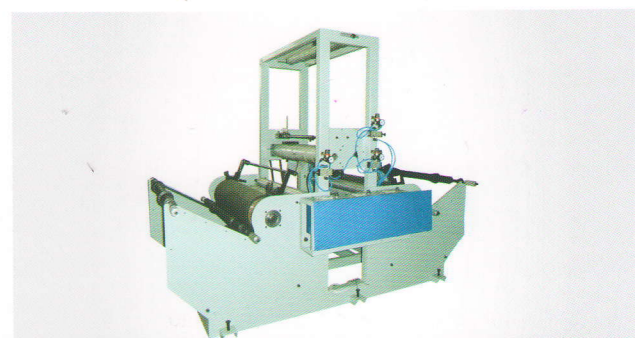
稳泡架 Foam Stabilizing Frame



内冷式模头 Die Head With Inner Cooling System



下旋转 Lower Rotary



双剖双收卷 Double Slitting Double Winding Unit



吸料机组 Feeder Machine



液压平台车 Hydraulic Pallet Truck



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(香港独资) 上海大伟塑料制品有限公司
HongKong Sole Proprietorship
Shanghai Dai Wai Mechanical & Electrical Equipment Co.,Ltd
Shanghai Dai Wai Plastic Products Co.,Ltd

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邮编/Zip:201112
邮箱/Email: daiwai@daiwai.com.cn
网址/Website: <http://www.daiwai.com.cn>

代理商(dealership):



机器外形、技术参数性能及特点如有更改恕不另行通知。
Daiwai reserves the right to supply the improved product without advance notice